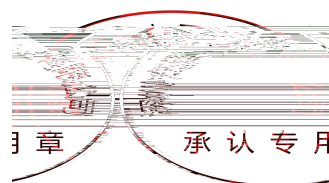
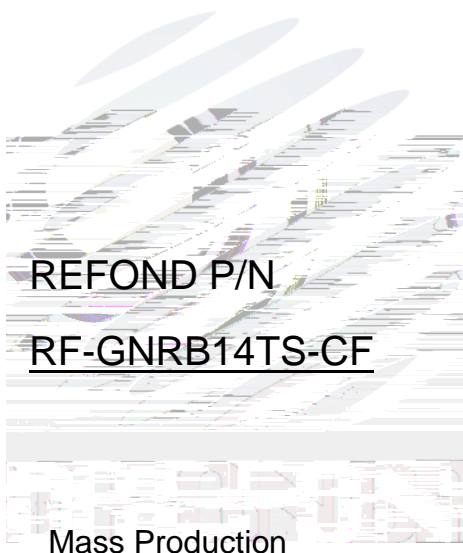
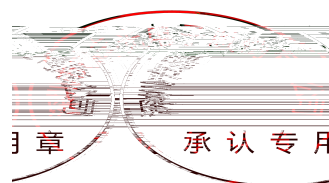


# SPECIFICATION



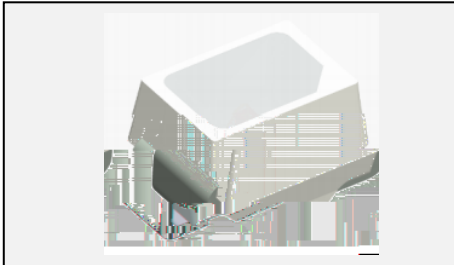
## Contents

1. Description	3
1.1 General Description	3
1.2 Features	3
1.3 Application	3
1.4 Package Dimension	4
1.5 Product Parameters	5
1.6 Bin Range Of Forward Voltage and Luminous Intensity	6
	BIN
1.7 Typical Optical Characteristics Curves	7
2. Packaging	11
2.1 Packaging Specification	11
2.1.1 Carrier Tape Dimension	11
2.1.2 Reel Dimension	11
2.1.3 Label Form Specification	12
2.2 Moisture Resistant Packing	12
2.3 Cardboard Box	13
2.4 Reliability Test Items And Conditions	13
2.5 Criteria For Judging Damage	14
3. SMT Reflow Soldering Instructions SMT	15
3.1 SMT Reflow Soldering Instructions SMT	15
4. Handling Precautions	17
4.1 Handling Precautions	17



# 1. Description 产品介绍

## 1.1 产品描述



The Green source color devices are made with InGaN on Substrate Light Emitting Diode.  
 Product Package: 2.20mmX1.40mmX1.30mm.

LED InGaN

2.20mmX1.40mmX1.30mm.

## 1.2 Features 产品特点

PLCC Package. PLCC

Extremely wide viewing angle.

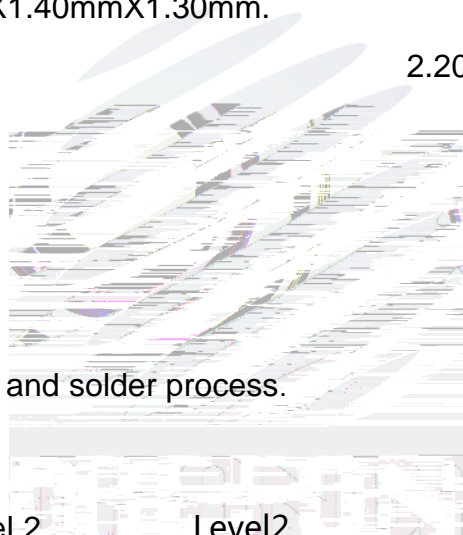
Suitable for all SMT assembly and solder process.

Available on tape and reel.

Moisture sensitivity level: Level 2.

Level2

RoHS compliant. RoHS

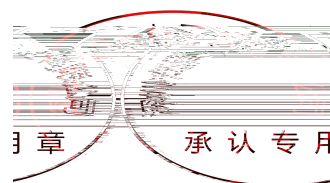


SMT

Qualifications: The product qualification test plan is based on the guidelines of AEC-Q101  
 Stress Test Qualification for Automotive Grade Discrete Semiconductors  
 AEC-Q101

## 1.3 Application 产品应用

Automotive Lighting Interior and Exterior.



## 1.4 Package Dimension 封装尺寸



Fig.1-3BottomView

Fig.1-4Polarity

Fig.1-5Soldering Patterns

### Notes

1. All dimensions units are millimeters.
2. All dimensions tolerances are  $\pm 0.2\text{mm}$  unless otherwise noted.

## 1.5 Product Parameters

 Table 1-1 Electrical / Optical Characteristics at  $T_s=25^\circ\text{C}$ 

Item	Symbol	Test Condition	Value			Unit
			Min.	Typ.	Max.	
Forward Voltage	$V_F$	$I_F=20\text{mA}$	2.8	---	3.5	V
Reverse Current	$I_R$	$V_R=5\text{V}$	---	---	10	$\mu\text{A}$
Luminous Intensity	$I_V$	$I_F=20\text{mA}$	800	---	1500	mcd
Dominant wavelength	$\lambda_d$	$I_F=20\text{mA}$	515	---	525	nm
Viewing Angle		$I_F=20\text{mA}$	---	120	---	deg
Thermal Resistance.	$R_{THJ-S}$	$I_F=20\text{mA}$	---	---	300	$^{\circ}\text{C}/\text{W}$

Parameter	Symbol	Rating	Units
Power Dissipation	$P_D$	105	mW
Forward Current	$I_F$	30	mA
Peak Forward Current	$I_{FP}$	100	mA
Reverse Voltage	$V_R$	5	V
Electrostatic Discharge (HBM)	$E_{SD}$	2000	V
Operating Temperature	$T_{OPR}$	-40 ~ +100	
Storage Temperature	$T_{OPR}$	-40 ~ +100	

Junction Temperature	$T_J$	120	
----------------------	-------	-----	--

 Table 1-2 Absolute Maximum Ratings at  $T_s=25^{\circ}\text{C}$ 

## Notes

- 1/10 Duty cycle, 0.1ms pulse width. 0.1ms, 1/10.
- The above forward voltage measurement allowance tolerance is  $\pm 0.1\text{V}$ .
- The above color coordinates measurement allowance tolerance is  $\pm 0.005$ .  $\pm 0.005$ .
- The above luminous intensity measurement allowance tolerance  $\pm 10\%$ .
- Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.
- All measurements were made under the standardized environment of Refond.
- When the LEDs are in operation the maximum current should be decided after measuring the package temperature, junction temperature should not exceed the maximum rate. LED
- ESD yield is over 90% at 2000V ESD (HBM). ESD protection during products handing is needed. 90% LED ESD2000V

## 1.6 Bin Range Of Forward Voltage and Luminous Intensity (IF=20mA) 电压与发光强度分 BIN 范围(IF=20mA)

Table 1-3

$V_F$ V	G1	G2	H1	H2	I1	I2	J1
	2.8-2.9	2.9-3.0	3.0-3.1	3.1-3.2	3.2-3.3	3.3-3.4	3.4-3.5
IV mcd	L1	L2	M1				
	800-1000	1000-1200	1200-1500				
WD(nm)	D1	D2	E1	E2			
	515-517.5	517.5-520	520-522.5	522.5-525			



### 1.7 Typical Optical Characteristics Curves 典型光学特性曲线



Fig. 1-7 Forward Voltage Vs Forward Current

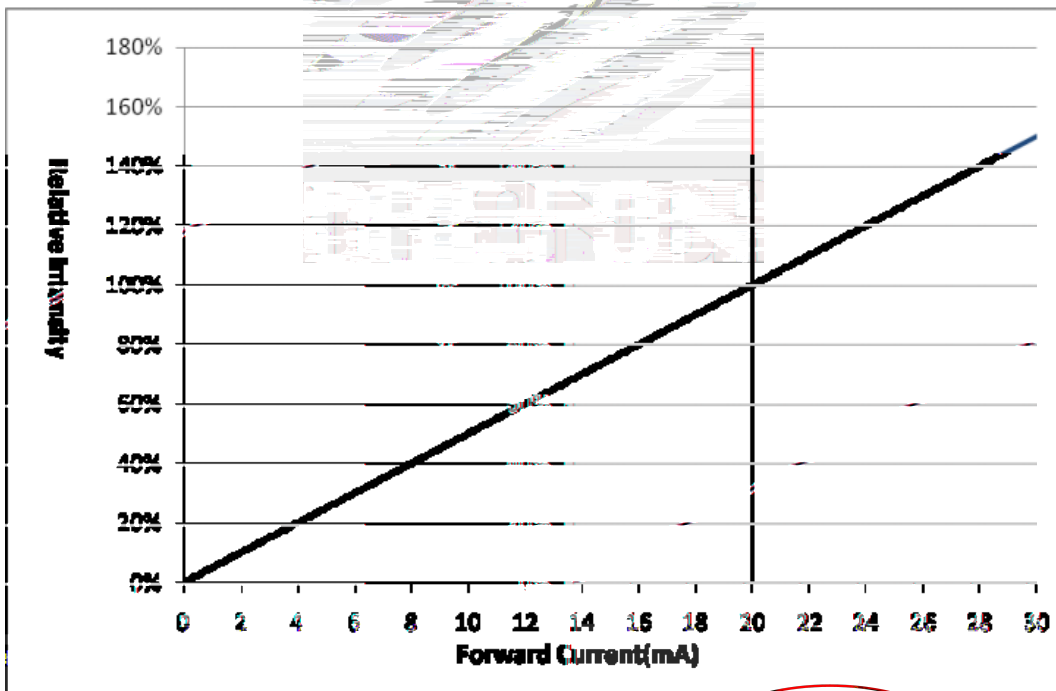
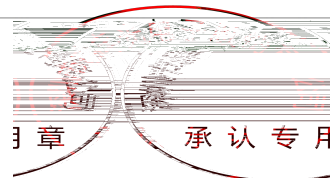


Fig. 1-8 Forward Current Vs Relative Intensity



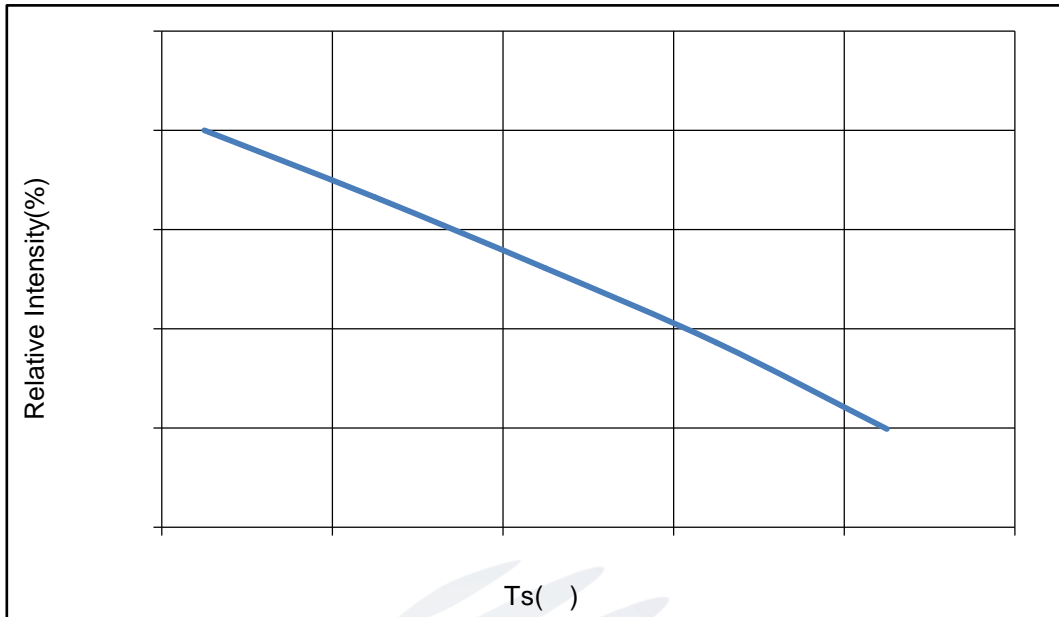


Fig. 1-9 Solder Temperature Vs Relative Intensity

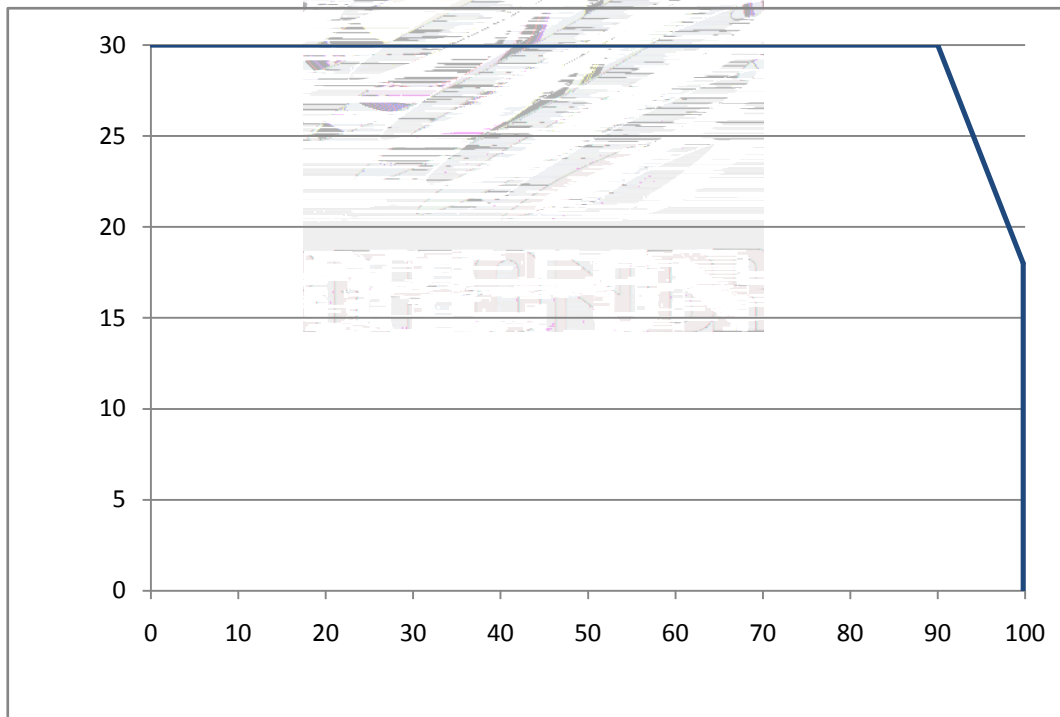
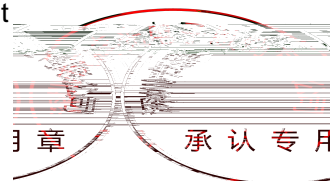


Fig. 1-10 Solder Temperature Vs Forward Current



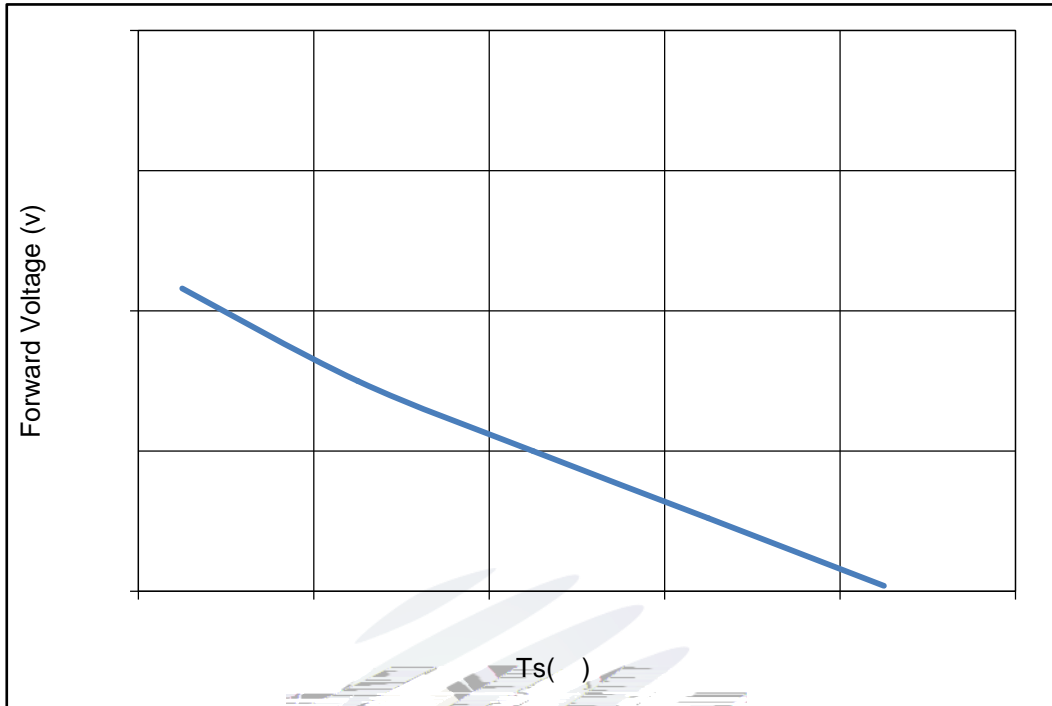


Fig. 1-11 Forward Voltage Vs Solder Temperature

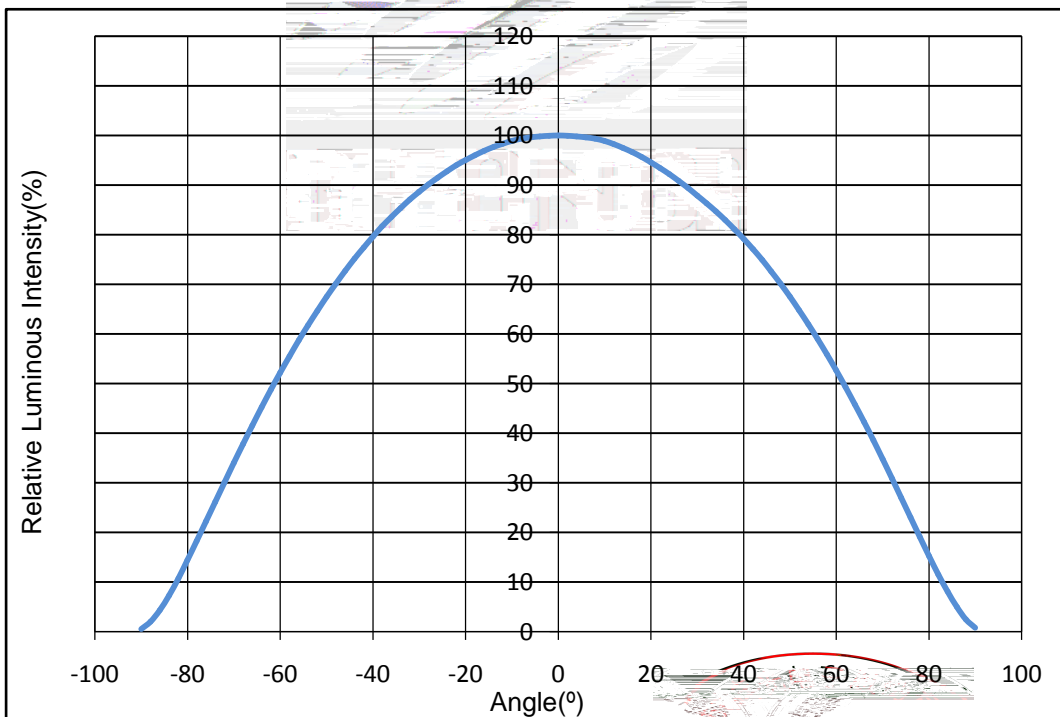
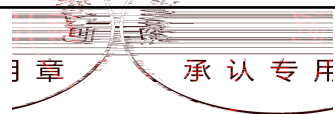


Fig. 1-12 Radiation diagram



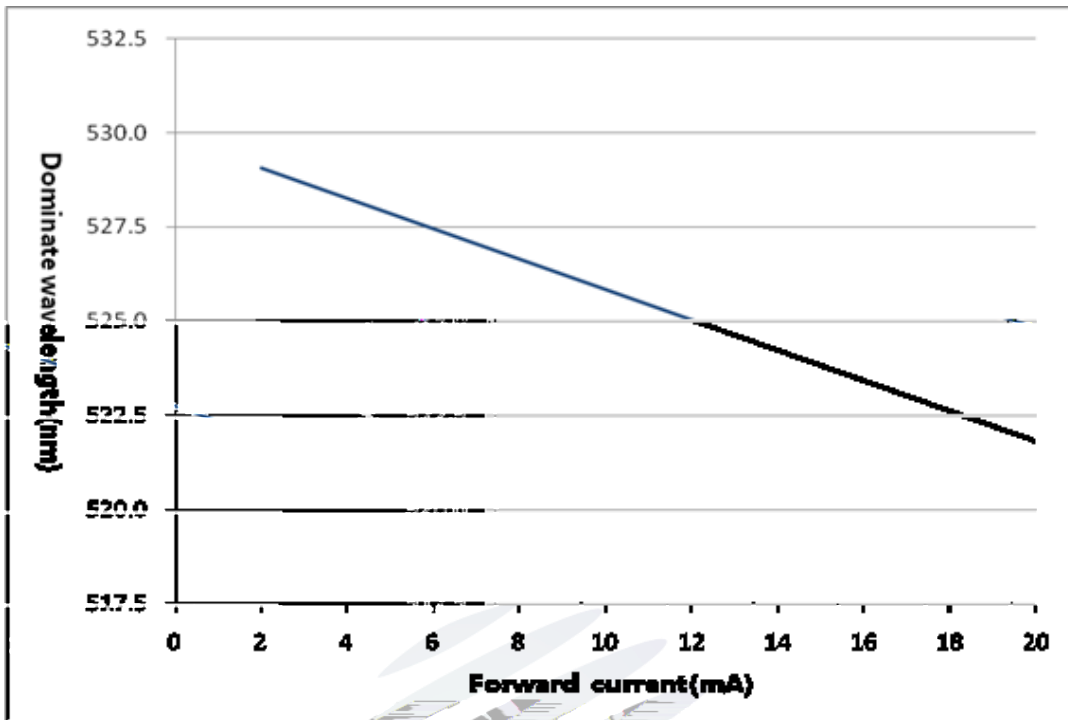


Fig. 1-13 Forward Current vs. Color Shift (Ts=25°C)

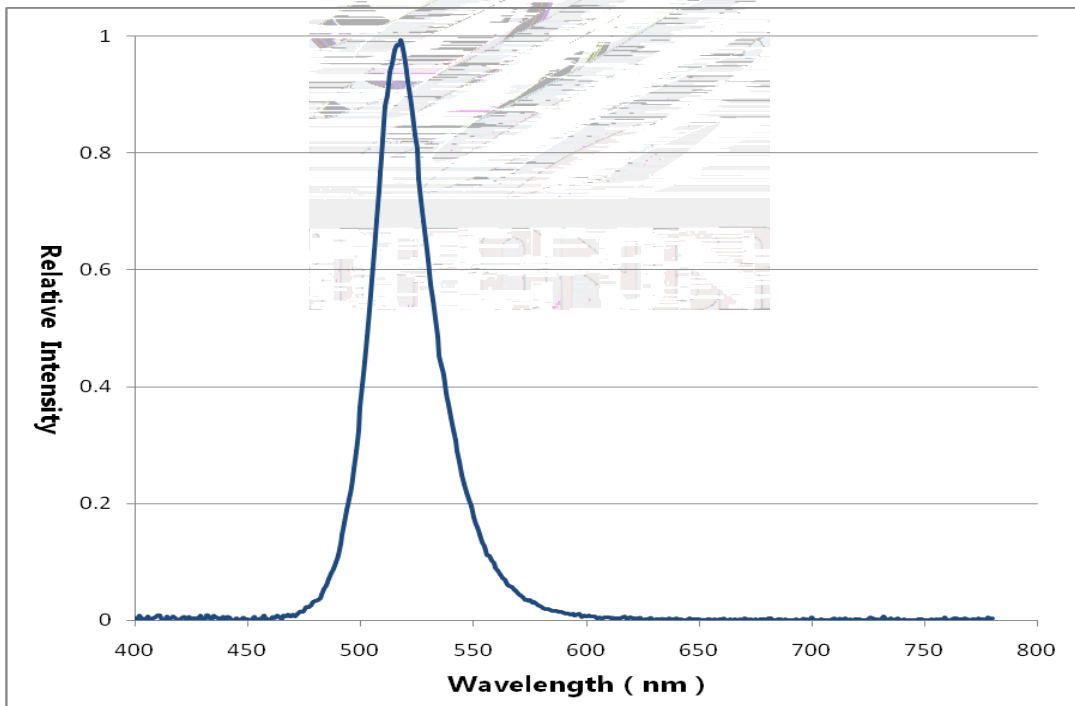
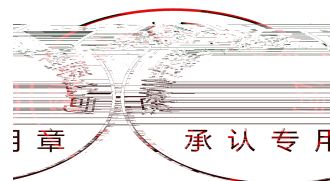


Fig. 1-14 Spectrum Distribution



## 2. Packaging 产品包装

### 2.1 Packaging Specification 包装规格

Package: 3000pcs/reel.      3000pcs

#### 2.1.1 Carrier Tape Dimension

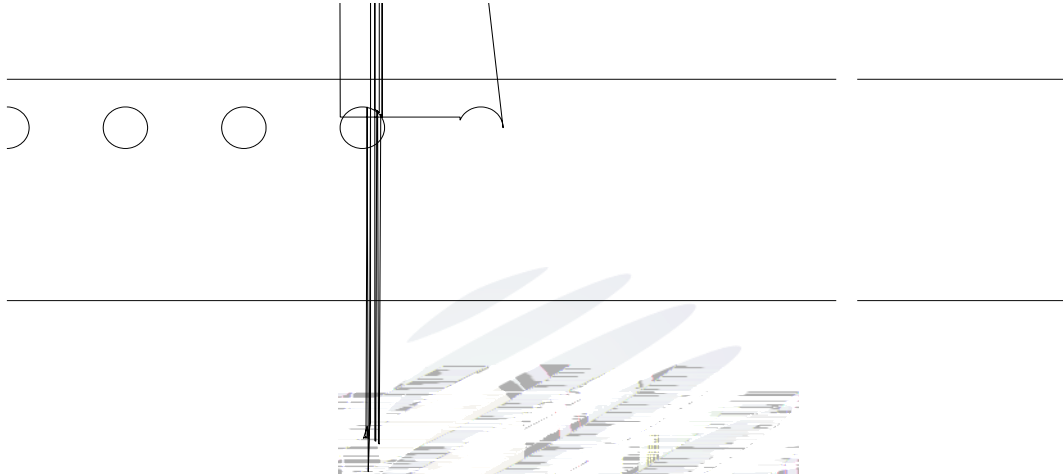


Fig.2-1 Carrier Tape Dimension

#### 2.1.2 Reel Dimension

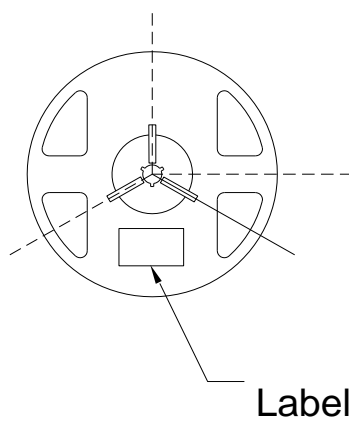


Fig.2-2 Reel Dimension

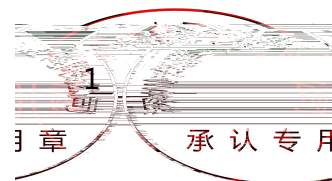


Table 2-1 Reel Dimension

A	8.0 0.1mm
B	178 1mm
C	60 1mm
D	13.0 0.5mm

#### Notes

The tolerances unless mentioned  $\pm 0.1\text{mm}$ . Unit : mm



### 2.1.3 Label Form Specification

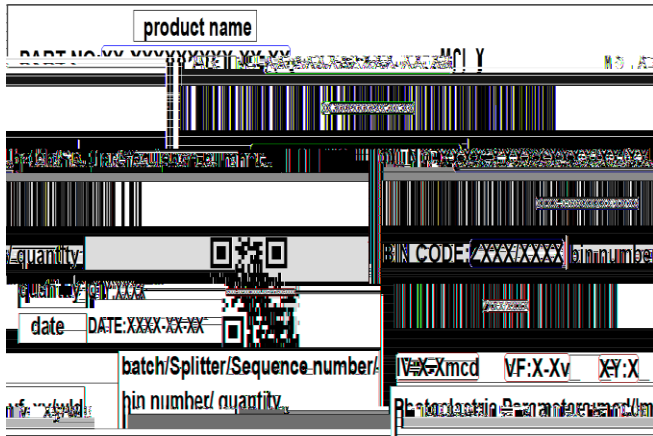


Fig. 2-3 Label Form Specification

Table 2-2 Label Form Specification

PART NO.	Part Number
SPEC NO.	Spec Number
LOT NO.	Lot Number
BIN CODE	Bin Code
IV	Luminous flux
XY	Chromaticity Bin
V <sub>F</sub>	Forward Voltage
WLD	Wavelength
QTY	Packing Quantity
DATE	Made Date

### 2.2 Moisture Resistant Packing 防潮包装

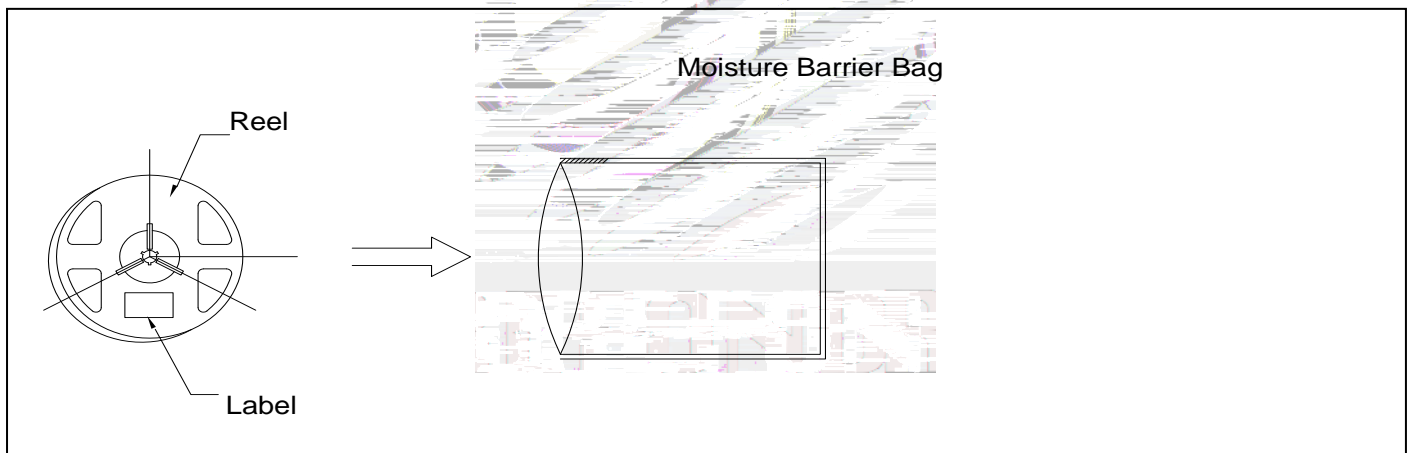
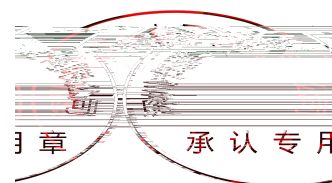


Fig.2-4 Moisture Resistant Packing



## 2.3 Cardboard Box 包装纸箱

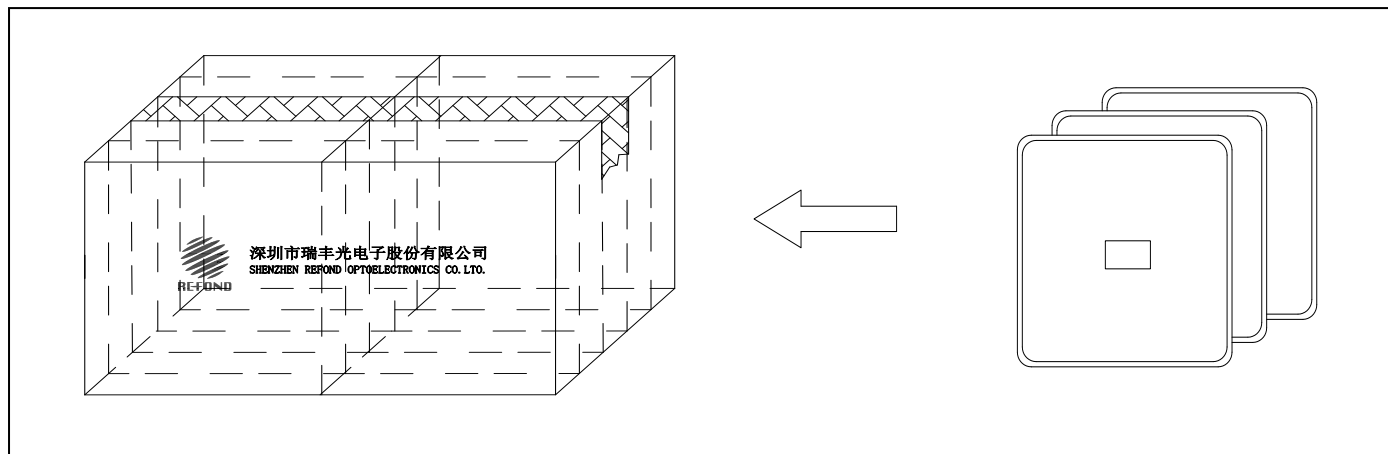


Fig.2-5 Cardboard Box

## 2.4 Reliability Test Items And Conditions 信赖性测试项目及条件

Table 2-3 Reliability Test Items And Conditions

Test Items	Ref. Standard	Test Condition	Time	Quantity	Ac/Re /
Reflow	JESD22-B106	Temp:260 max T=10 sec	2times	20pcs.	0/1
Thermal Shock	JEITAED-4701 300307	-40 15min 10s 125 15min	1000 cycle	20pcs.	0/1
High Temperature Storage	JEITAED-4701 200 201	Temp:125	1000hrs.	20pcs.	0/1
Low Temperature Storage	JEITA ED-4701 200 202	Temp:-40	1000hrs.	20pcs.	0/1
Life Test	JESD22-A108	Ta=25 If=20mA	1000hrs.	20pcs.	0/1

High Temperature High Humidity Life Test	JESD22-A101	85 / 85%RH I <sub>F</sub> =20mA	1000hrs.	20pcs.	0/1
---	-------------	------------------------------------	----------	--------	-----

Temperature  
Humidity Storage      JE 0 1W\* n / P #



3.The technical information shown in the data sheets is limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license.

### 3. SMT Reflow Soldering Instructions SMT 回流焊说明

#### 3.1 SMT Reflow Soldering Instructions SMT 回流焊说明

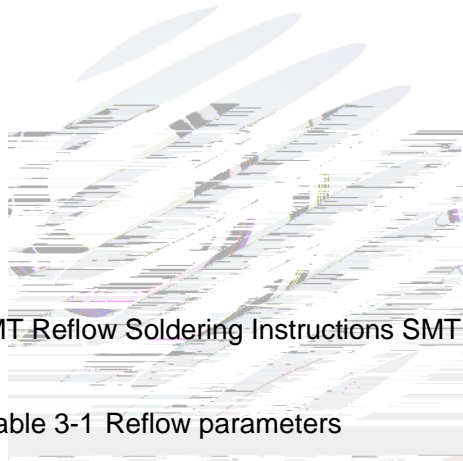


Fig.3-1 SMT Reflow Soldering Instructions SMT

Table 3-1 Reflow parameters

Average temperature rise speed	T <sub>smax</sub> T <sub>p</sub>	3 °C/ Max 3 °C/ s
Preheating: minimum temperature	(T <sub>smin</sub> )	150 °C
Preheating: Max temperature	(T <sub>smax</sub> )	

(Tp) 5 °C	Hold time within 5	30	Max 30s
C with the actual peak temperature (TP)			
Cooling speed		6 °C/	Max 6 °C/ s
25 °C	Needed time from 25 °C to Tp	8	Max 8 minutes

### Notes

(1)Reflow soldering should not be done more than twice. If more than 24 hours between the two solderings , LED will be damaged. 24 LED

(2)When soldering , do not put stress on the LEDs during heating.

#### 3.1.1 Soldering Iron

(1) When do soldering by hand, keep the temperature of iron below less 300 less than 3 seconds. , 300 3

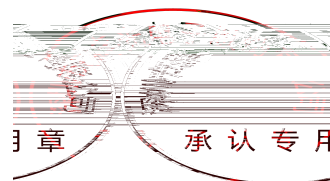
(2) Soldering by hand should be done only one time.

#### 3.1.2 Repairing

Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable,a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or not be damaged by repairing.

LED

LED





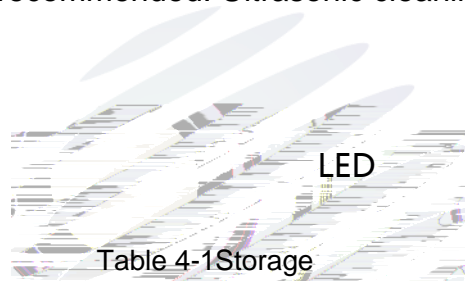
energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. Refond advises against the use of any chemicals or materials that have been found or are suspected to have an adverse affect on device performance or reliability. To verify compatibility, Refond recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use adhesives that outgas organic vapor.



(6) Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color change and so on. Please consider the heat generation of the LEDs when making the system design. LED

LED

(7) Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust, requiring special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components. Refond suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the LED.



Conditions		Temperature	Humidity	Time
Storage	Before Opening Aluminum Bag	30	75%	Within 1 Year From Date
	After Opening Aluminum Bag	30	60%	Recommended for use within 24 hours 24
Baking		60 5	-	24hours 24

(8) If the moisture absorbent material silica gel has faded away or the LEDs have exceeded the storage time, baking treatment should be performed after unpacking and based on the

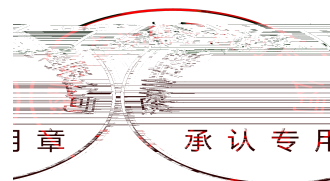
following condition 65±5 for above 24 hours.

60 5 24

If the package is flatulence or damaged, please notify the sales staff to assist.

(9) Similar to most Solid state devices; LEDs are sensitive to Electro-Static Discharge (ESD) and Electrical Over Stress (EOS). LED

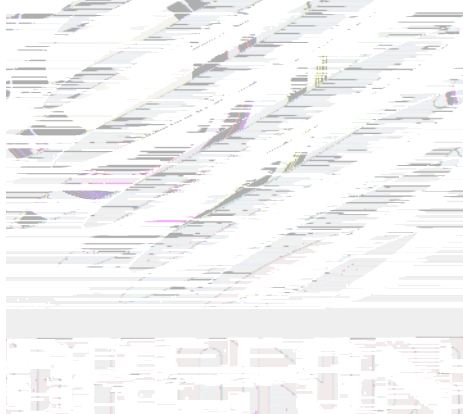
(10) Other points for attention, please refer to our relevant information.







www.refond.com



Declare

This specification is written both in English and in Chinese and the latter is formal.

