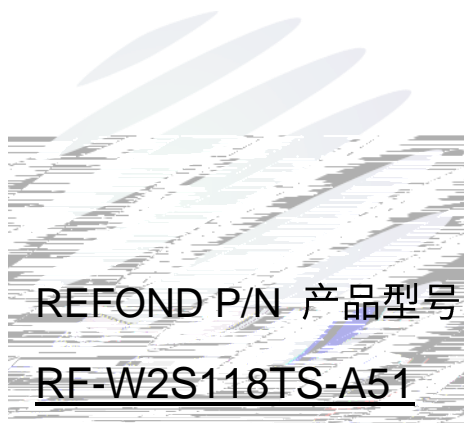


SPECIFICATION

产品规格书



Mass Product 量产供货



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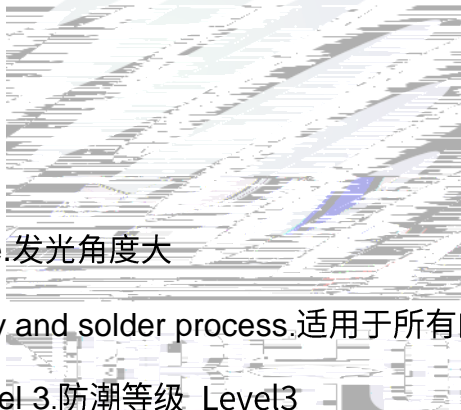
1. Description 产品介绍

1.1 General Description 产品描述



The Colour LED which was fabricated using blue, green and yellow chip, Package Dimension : 3.2mmX1.0mmX1.48mm.

该产品为三色光 LED，由蓝光，绿光和黄光晶片封装形成，产品尺寸：
3.2mmX1.0mmX1.48mm。



1.2 Features 产品特征

Extremely wide viewing angle. 发光角度大

Suitable for all SMT assembly and solder process. 适用于所有的SMT组装和焊接工艺

Moisture sensitivity level: Level 3. 防潮等级 Level3

RoHS compliant. 满足RoHS要求

1.3 Application 产品应用

Optical indicator. 光学指示

Switch and symbol, display. 开关和标志，显示器等

General use. 其他应用



1.4 Package Dimension 封装尺寸

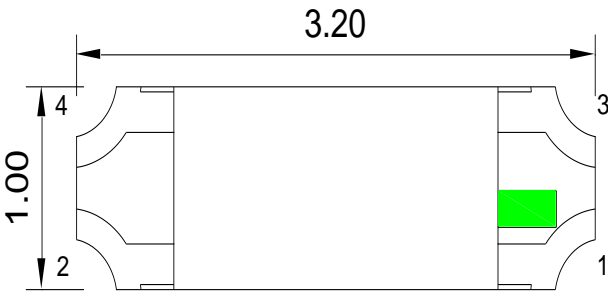


Fig.1-1 Top view 正面视图

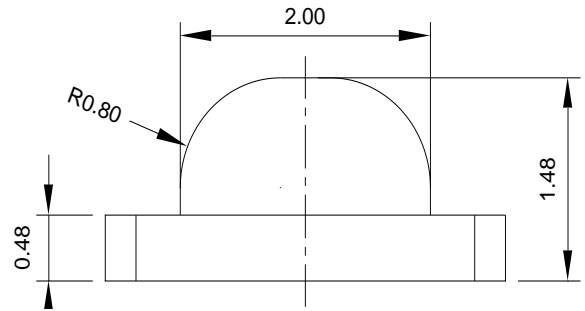


Fig.1-2 Side view 侧面视图

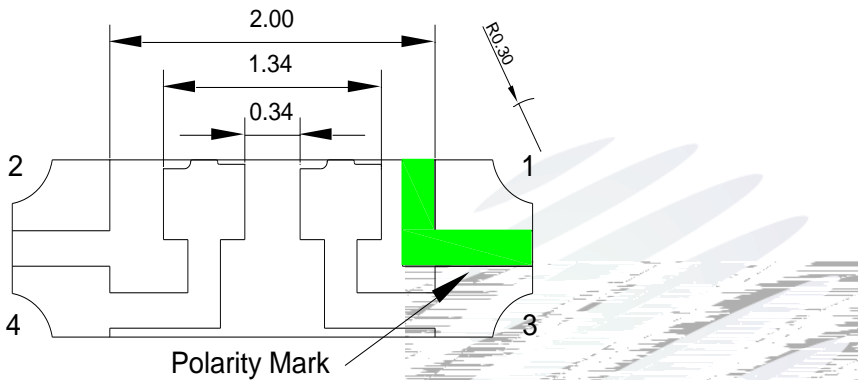


Fig.1-3 Bottom view 背面视图

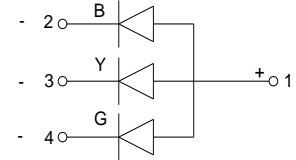


Fig.1-4 Polarity 极性

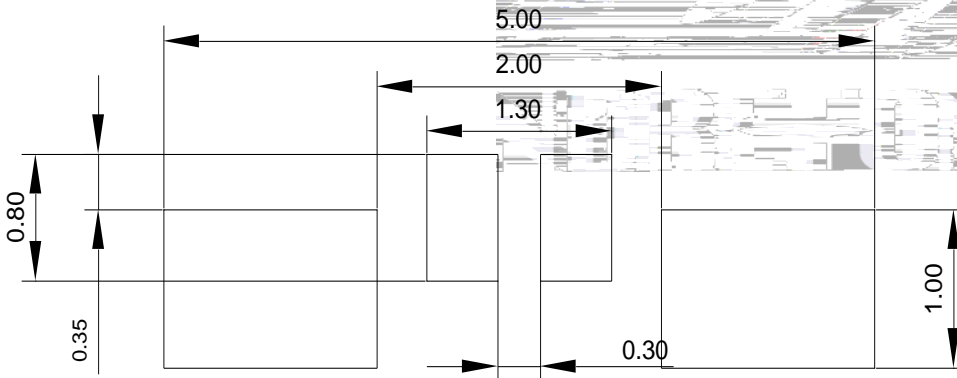


Fig.1-5 Soldering patterns 推荐焊盘

Notes 备注:

1. All dimensions units are millimeters. 所有尺寸标注单位为毫米

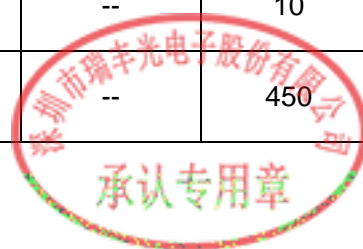
All dimensions tolerances are $\pm 0.2\text{mm}$ unless otherwise noted. 除特别标注外, 所有尺寸公差为 ± 0.2 毫米



1.5 Product Parameters 产品参数

Table 1-1 Electrical / Optical Characteristics at Ts=25°C 电性与光学特性

Item 项目	Test Condition 测试条件	Symbol 符号	Code 代码	Value			Unit 单位		
				Min. (最小值)	Typ. (典型值)	Max. (最大值)			
Spectral Half Bandwidth 半波宽	If=20mA		Y	/	--	15	--	nm	
			G		--	30	--		
			B		--	30	--		
Forward Voltage 正向电压	If=20mA	VF	Y	1L	1.8	--	2.4	V	
			G	3E	3.0	--	3.4		
			B	3E	3.0	--	3.4		
Dominant wavelength 主波长	If=20mA	d	Y	D00	585	--	590	nm	
				E00	590	--	595		
			G	D10	515	--	517.5		nm
				D20	517.5	--	520.0		
				E10	520.0	--	522.5		
			B	D10	465.0	--	467.5	nm	
				D20	467.5	--	470.0		
				E10	470.0	--	472.5		
E20	472.5	--		475.0					
Luminous Intensity 发光强度	If=20mA	Iv	Y	1AP	90	--	120	mcd	
				G20	120	--	150		
			G	1AU	260	--	330		
				1AV	330	--	430		
				1CG	430	--	560		
				1CL	560	--	700		
			B	1CM	700	--	900		
				1AP	90	--	120		
				G20	120	--	150		
				1AW	150	--	200		
1GK	200	--	260						
Viewing Angle 发光角度	If=20mA			--	140	--	deg		
Reverse Current 反向电流	VR=5V	IR		--	--	10	μA		
Thermal Resistance. 热阻	If=20mA	RTHJ-S		--	--	450	°C/W		





1.6 Typical Optical Characteristics Curves 典型光学特性曲线

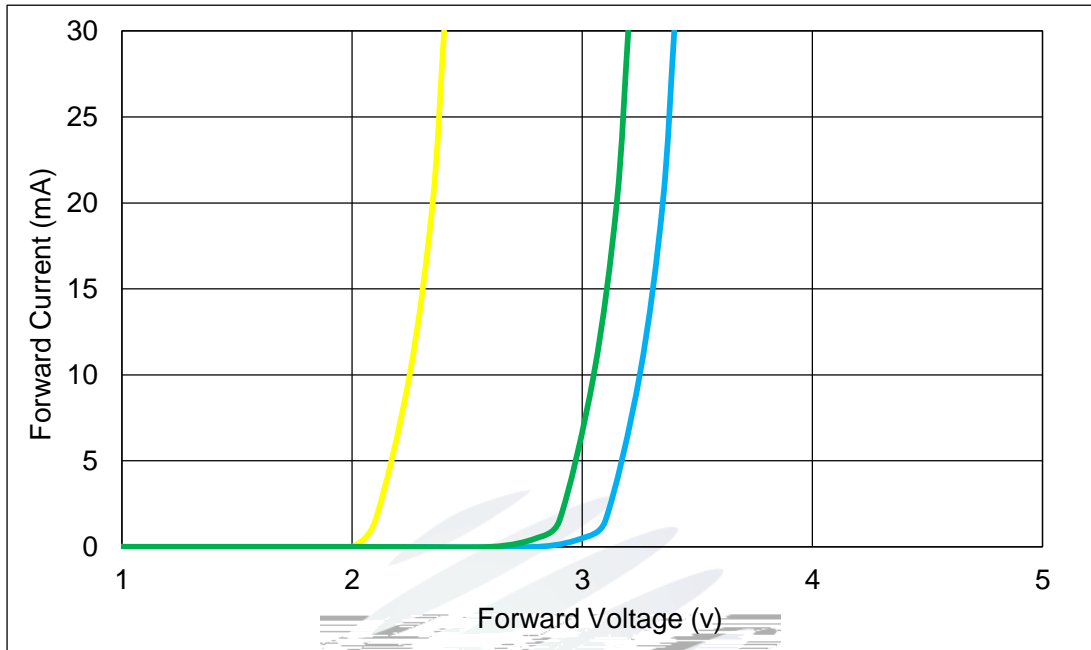


Fig.1-6 Forward Voltage Vs Forward Current 伏安特性曲线

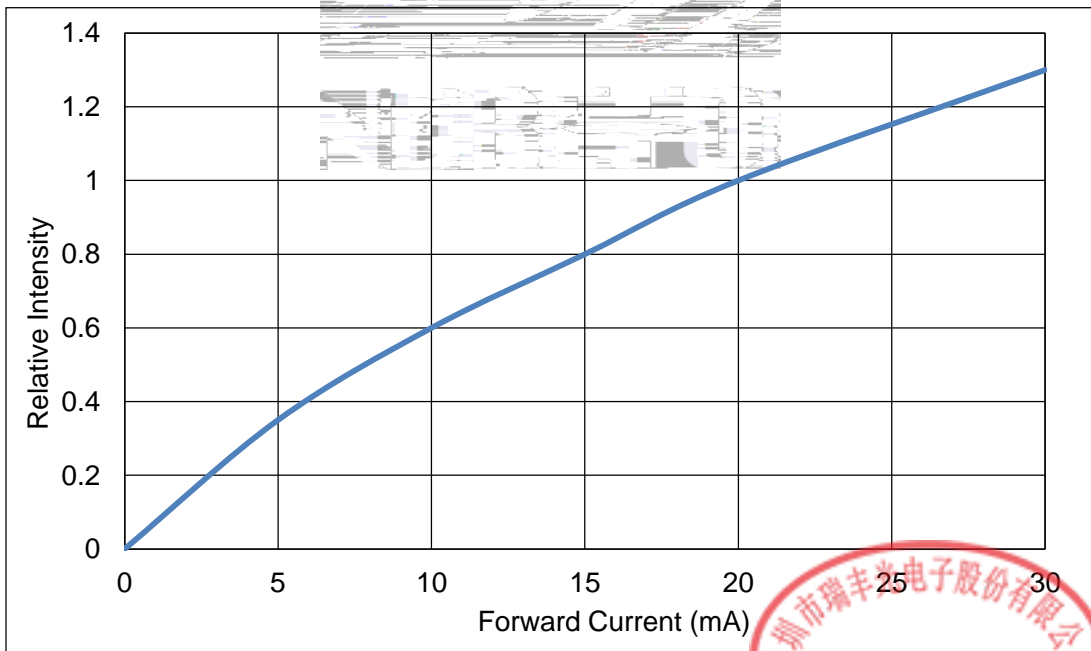


Fig.1-7 Forward Current Vs Relative Intensity 正向电流与相对光强特性曲线

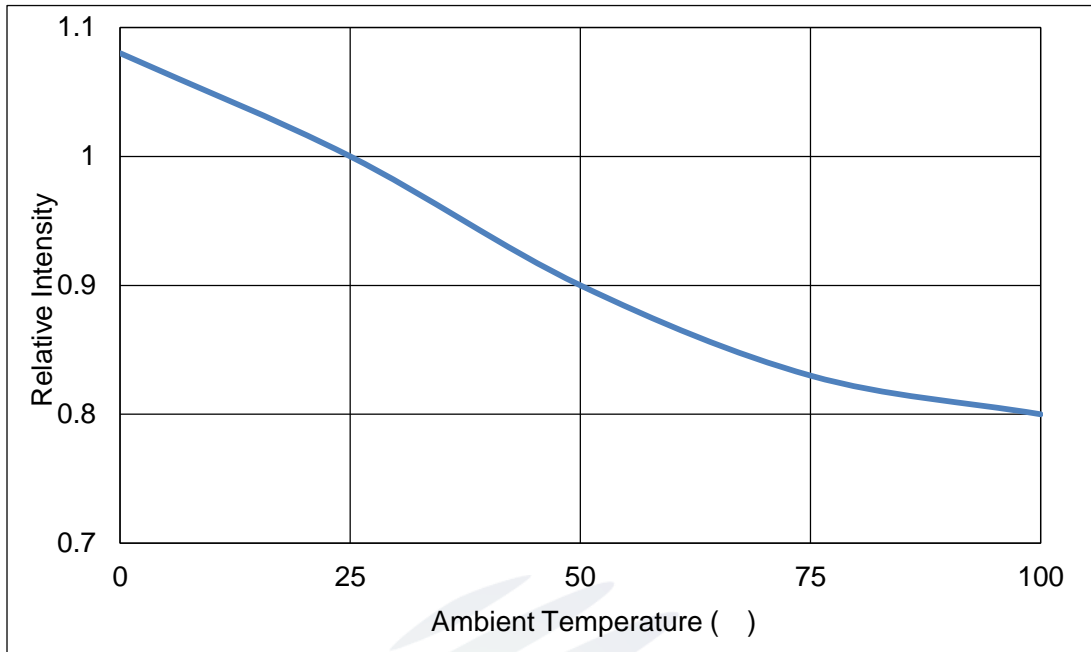


Fig.1-8 Pin Temperature Vs Relative Intensity 引脚温度与相对光强特性曲线

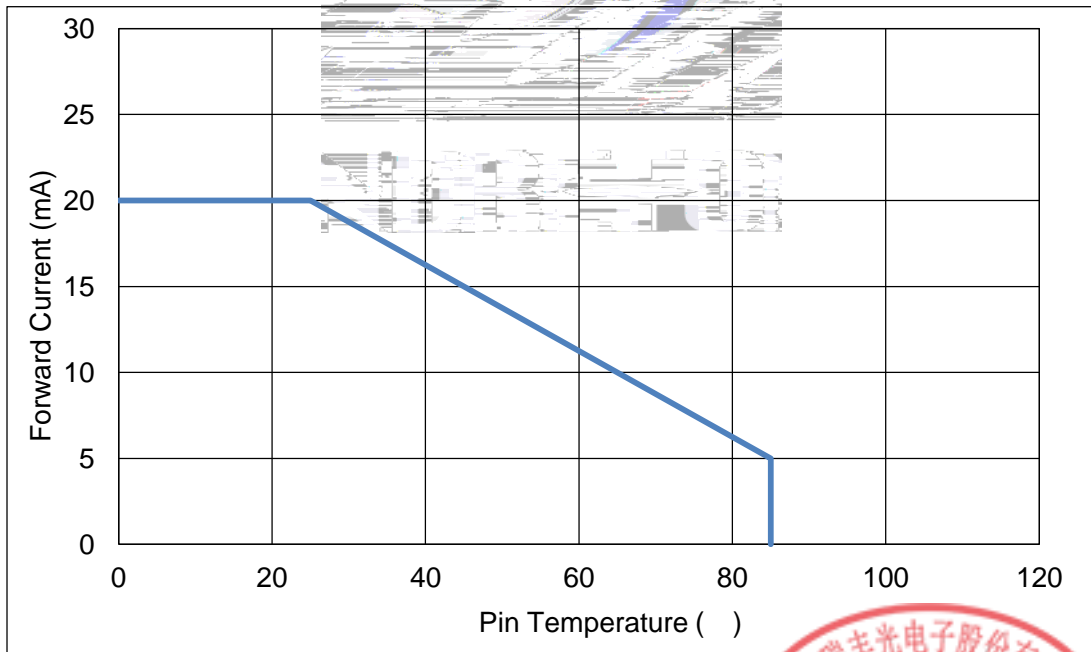


Fig.1-9 Pin Temperature Vs Forward Current 引脚温度与正向电流特性曲线





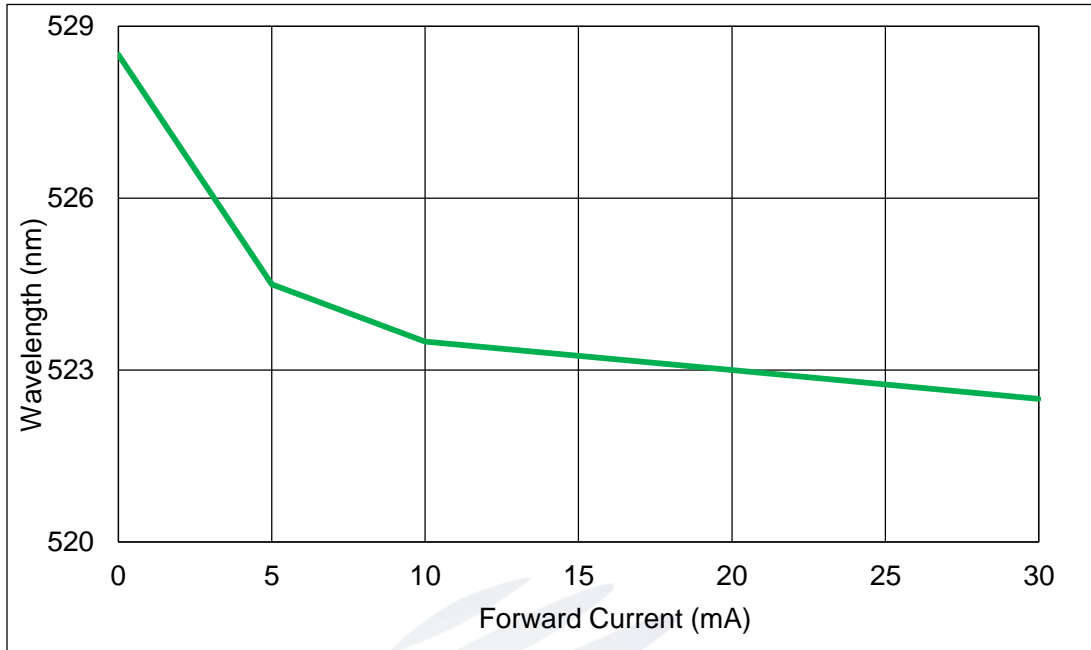


Fig.1-12 Forward Current Vs Dominate Wavelength (Ta=25°C) 正向电流与主波长关系曲线 (绿光)

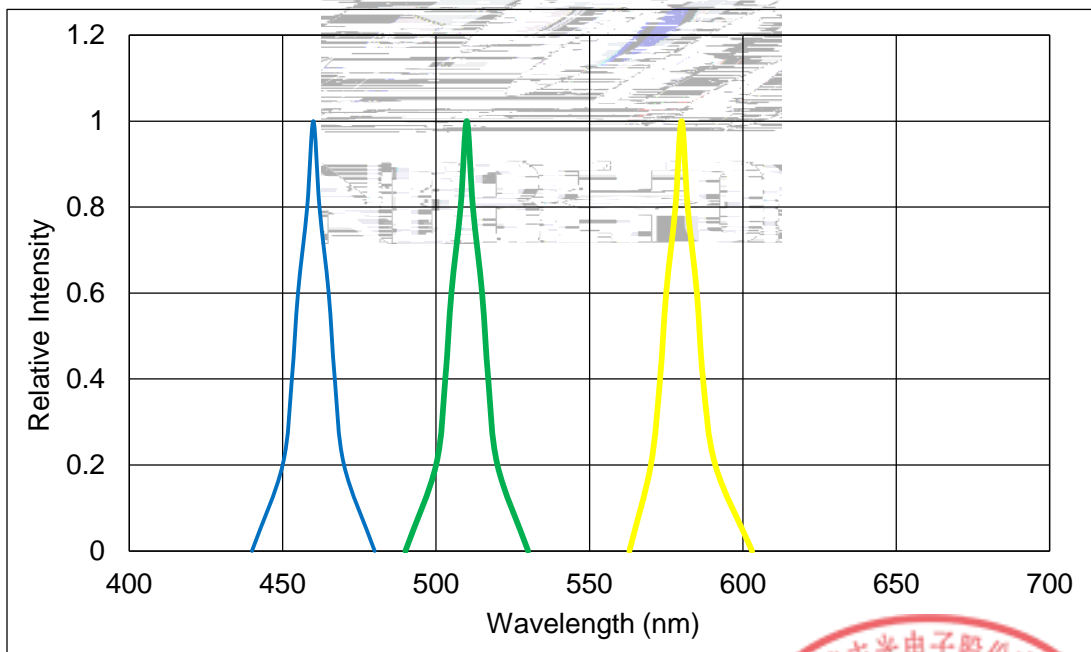


Fig.1-13 Relative Intensity Vs Wavelength (Ta=25°C) 相对光强与波长关系曲线



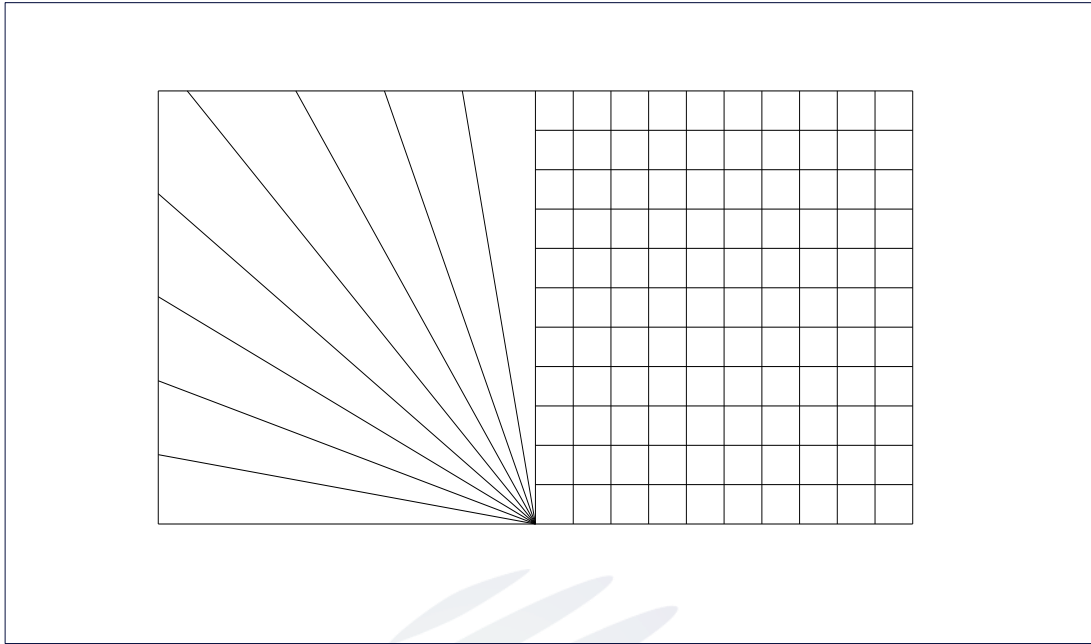
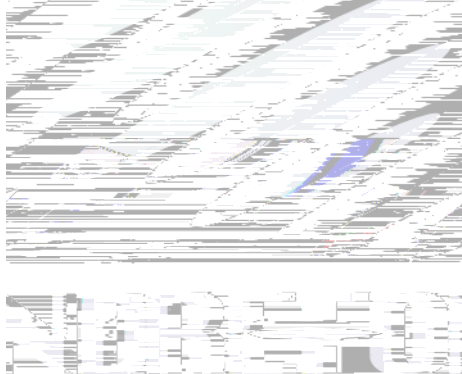


Fig.1-14 Diagram characteristics of radiation 辐射特性曲线





Notes 备注:

The tolerances unless mentioned $\pm 0.1\text{mm}$. Unit : mm 注: 未注公差为 ± 0.1 毫米, 尺寸单位: 毫米。

2.1.3 Label Form Specification 标签规格

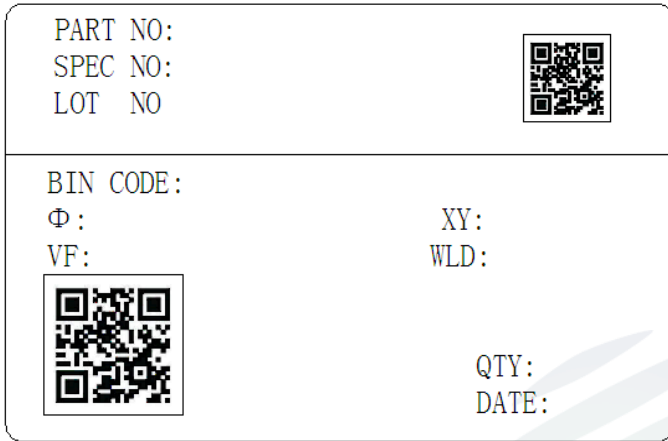


Fig. 2-3 Label Form Specification 标签规格

Table 2-2 Parameter 参数

PART NO.	Part Number 品名
SPEC NO.	Spec Number 规格
LOT NO.	Lot Number 批次号
BIN CODE	Bin Code 参数代码
	Luminous flux 光通量
XY	Chromaticity Bin 色区
V _F	Forward Voltage 正向电压
WLD	Wavelength 波长代码
QTY	Packing Quantity 数量
DATE	Made Date 生产日期

2.2 Moisture Resistant Packing 防潮包装

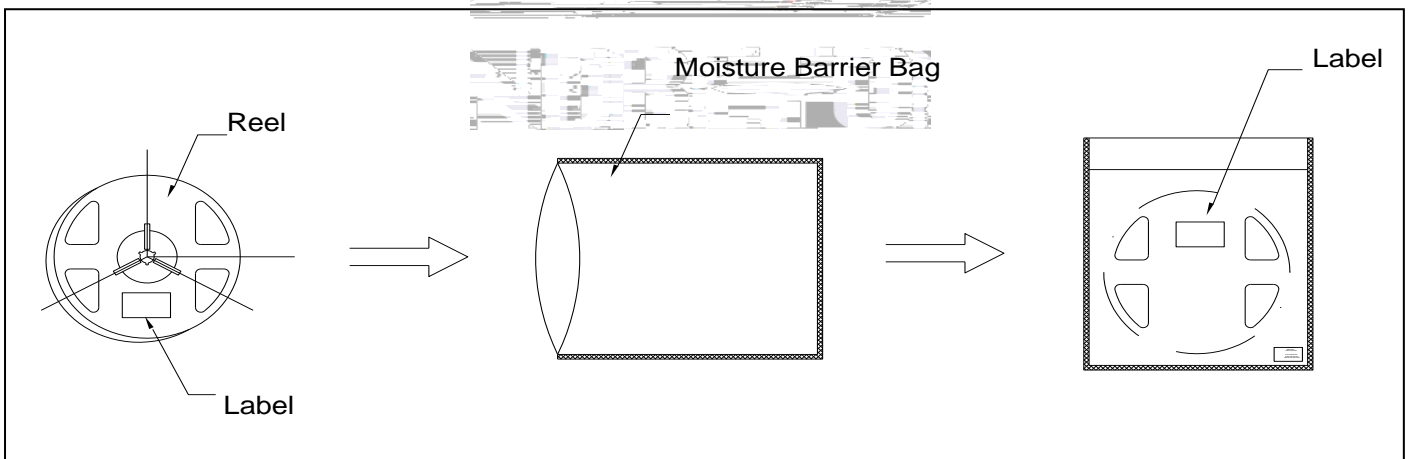


Fig.2-4 Moisture Resistant Packing 防潮包装



2.3 Cardboard Box 包装纸箱

Fig.2-5 Cardboard Box 包装纸箱



2.4 Reliability Test Items And Conditions 信赖性测试项目及条件

Table 2-3 Reliability Test Items And Conditions 信赖性测试项目及条件

Test Items 项目	Ref.Standard 参考标准	Test Condition 测试条件	Time 时间	Quantity 数量	Ac/Re 接收/拒收
Reflow 回流焊	JESD22-B106	[Redacted] Cmax sec	2 times	22Pcs.	0/1
Temperature Cycle 温度循环	JESD22-A104	[Redacted] 30 min min 0 min	100 cycles	[Redacted]	0/1
Thermal Shock 冷热冲击	JESD22-A106	-40°C 15min 100°C 15min	300 cycles	22Pcs.	0/1

Low Temperature Storage 低温保存	JESD22-A119	Temp:-40°C	1000 hrs.	22Pcs.	0/1
Life Test 常温通电	JESD22-A108	T _a =25°C I _F =20mA	1000 hrs.	22Pcs.	0/1

2.5 Criteria For Judging Damage 失效判定标准

Table 2-4 Criteria For Judging Damage 失效判定标准

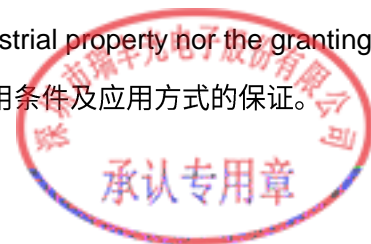
Test Items 项目	Symbol 符号	Test Condition 测试条件	Criteria For Judgement 判定标准	
			Min. 最小	Max. 最大
Forward Voltage 正向电压	V _F	I _F =20mA	-	U.S.L*)x1.1
Reverse Current 漏电流	I _R	V _R = 5V	-	U.S.L*)x2.0
Luminous Flux 光通量		I _F =20mA	L.S.L*)x0.7	-

Notes 备注:

1.U.S.L: Upper standard level 规格上限 L.S.L: Lower standard level 规格下限

2.The above reliability tests is based on the verification of a single/strip LED of Refond's existing experimental platform,the reliability experiment was taken under good heat dissipation conditions. When customers applies the LED to the series and parallel circuit,should take consideration of all the factors such as the current, voltage distribution, heat dissipation and others. 以上可靠性测试是基于瑞丰现有实验平台单颗/条 LED 在良好散热条件验证下的结果。客户端将 LED 应用于串、并联线路时,需自行评估电流、电压分配、散热等问题。

3.The technical information shown in the data sheets is limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license. 以上技术数据仅为产品的典型值,只作为参考,不作为任何应用条件及应用方式的保证。



3. SMT Reflow Soldering Instructions SMT 回流焊说明

3.1 SMT Reflow Soldering Instructions SMT 回流焊说明

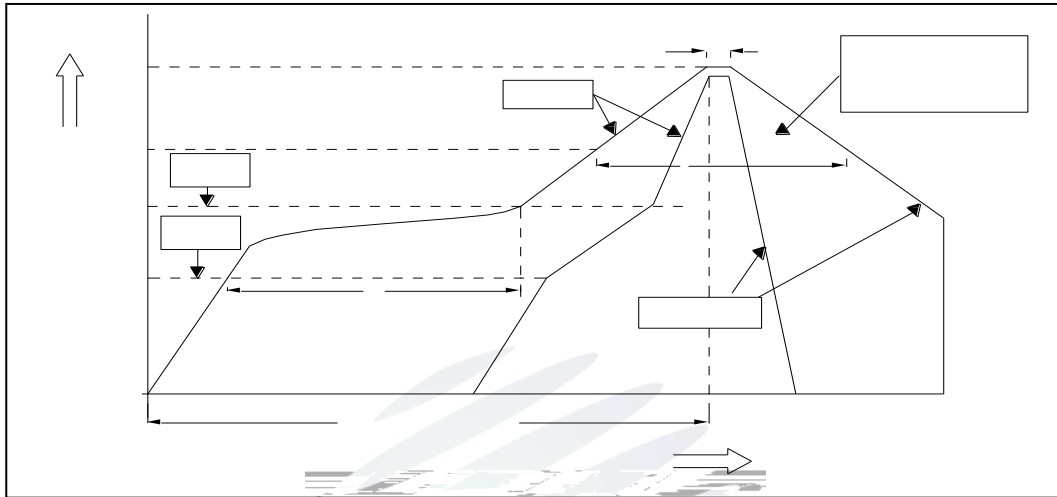
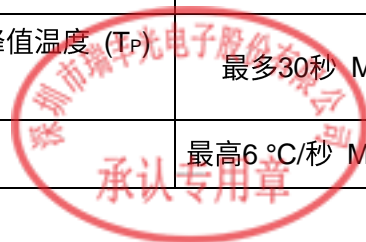


Fig.3-1 SMT Reflow Soldering Instructions SMT 回流焊说明

Table 3-1 Parameter 参数

Average temperature rise speed平均升温速度 (Tsmax 至 Tp)	最高3 °C/秒 Max 3 °C/ s
Preheating: minimum temperature预热: 最低温度 (Tsmmin)	150 °C
Preheating: Max temperature预热: 最高温度 (Tsmmax)	200 °C
Preheating: Time预热: 时间 (Tsmmin 至 Tsmmax)	60 - 120秒 60s-120s
Time limited to maintain high temperature: the temperature限时维持高温: 温度(TL)	217 °C
Time limited to maintain high temperature: The Time 限时维持高温: 时间 (tL)	60秒-150秒 60s-150s
Peak /Classification of temperature:峰值 / 分类温度 (Tp)	260 °C
Time limit classification of peak temperature time限时峰值分类温度: 时间 (tp)	最多10秒 Max 10s
Hold time within 5 °C with the actual peak temperature (TP) 与实际峰值温度 (TP) 相差 5 °C 以内的保持时间	最多30秒 Max 30s
Cooling speed 降温速度	最高6 °C/秒 Max 6 °C/ s



Needed time from 25 °C to Tp	25 °C 升至峰值温度所需时间	最多8分钟 Max 8 minutes
------------------------------	------------------	---------------------

Notes 备注:

- (1)Reflow soldering should not be done more than twice. If more than 24 hours between the two solderings , LED will be damaged. 回流焊次数不可以超过两次，两次回流焊的时间间隔如果超过 24 小时，LED 可能由于吸湿而损坏。
- (2)Whensoldering , do not put stress on the LEDs during heating.当焊接时，不要在材料受热时用力压胶体表面。

3.1.1 Soldering Iron 烙铁焊接

- (1) When do soldering by hand, keep the temperature of iron below less 300 less than 3 seconds 当手工焊接时,烙铁的温度必须小于300°C，时间不可超过3秒。
- (2) Soldering by hand should be done only one time.手工焊接只可焊接一次。

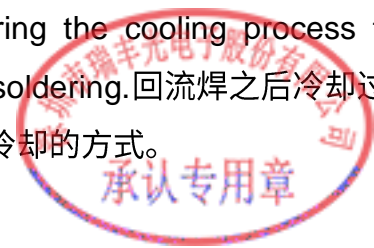
3.1.2 Repairing 维修

Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable,a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or not be damaged by repairing.

LED回流焊后不应该修复，当必须修复时，必须使用双头烙铁，而且事先应确认此种方式会不会损坏LED本身的特性。

3.1.3 Cautions 注意事项

- (1) Components should not be mounted on warped (non coplanar) portion of PCB. After soldering, do not warp the circuit board.LED 灯珠不要焊接在弯曲的 PCB 板上。焊接之后，也不要弯折线板。
- (2) Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering. Do not rapidly cool device after soldering.回流焊之后冷却过程中，不要对材料施加外力，也不要震动，回流焊后，不要采用急剧冷却的方式。



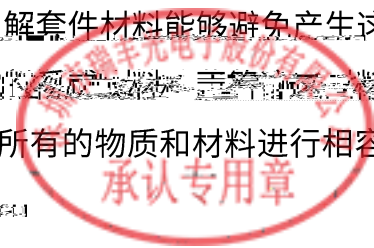
4. Handling Precautions 产品使用注意事项

4.1 Handling Precautions 产品使用注意事项

(1) LED operating environment and sulfur element composition can not be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement. LED 工作环境及与 LED 适配的材料中硫元素及化合物成份不可超过 100PPM. 这只是一个建议, 不作任何品质担保。

(2) In order to prevent external material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM, the single content of Chlorine element is required to be less than 900PPM, the total content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM. This is provided for informational purposes only and is not a warranty or endorsement. 为了防止外界物质进入 LED 内部以造成 LED 的损伤, 所处环境及所用套件等等, 单一的溴元素含量要求小于 900PPM, 单一氯元素含量要求小于 900PPM, 溴元素与氯元素总含量必须小于 1500PPM. 这只是一个建议, 不作任何品质担保。

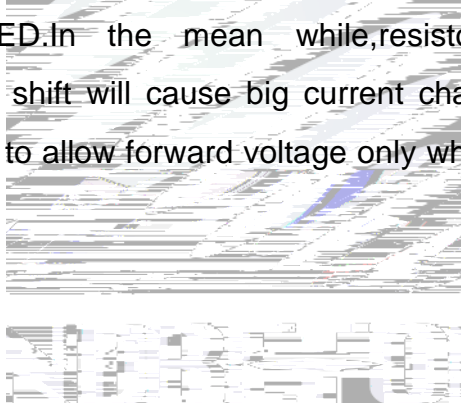
(3) VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. Refond advises against the use of any chemicals or materials that have been found or are suspected to have an adverse affect on device performance or reliability. To verify compatibility, Refond recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use adhesives that outgas organic vapor. 应用套件中的挥发性物质会渗透到 LED 内部, 在通电产生光及热的条件下, 会导致 LED 变色, 进而造成严重光衰, 提前了解套件材料能够避免产生这些问题。瑞丰反对使用任何对 LED 封装器件的性能造成不良影响的材料, 即使是仅仅怀疑有害。针对特定的用途和使用环境, 瑞丰建议对所有的物质和材料进行相容性的测试。在贴装 LED 时候, 不要使用能产生有机挥发性气体的粘结剂。



(4) Handle the component along the side surface by using forceps or appropriate tools; Do not directly touch or Handle the silicone lens surface, it may damage the internal circuitry.通过使用适当的工具从材料侧面夹取，不可直接用手或尖锐金属压胶体表面，它可能会损坏内部电路。

Fig 4-1 d s t r

(5) In designing a circuit,the current through each LED can not exceed the absolute maximum rating specified for each LED.In the mean while,resistors for protection should be applied,otherwise slight voltage shift will cause big current change,burn out may happen. The driving circuit must be designed to allow forward voltage only when it is ON 1 36 4121()-171(r)13(f13(i13



resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the LED. 与其他封装胶相比，硅胶通常较软，表面易吸附脏物，应用时应特别注意，当对产品洁净度要求较高时，回流焊以后需要采用恰当的清洗方式，我们推荐用异丙醇作清洗剂，如需要用到其他清洗剂时请务必在清洗前对封装胶进行适当清洗，以免对LED造成损害。不推荐这种清洗方式。

Table 4-1 Storage 储存

Conditions 种类		Temperature 温度	Humidity 湿度	Time 时间
Storage 储存	Before Opening Aluminum Bag 拆包前	≤30°C	≤75%	Within 1 Year From Date 一年内
	After Opening Aluminum Bag 拆包后	≤30°C	≤60%	168hours 168小时
Baking 烘烤		60±5°C	-	≥24hours 大于24小时

(8) If the moisture absorbent material silica gel has faded away or the LEDs have exceeded the storage time, baking treatment should be performed after unpacking and based on the following condition 60 ± 5 for above 24 hours. 如果干燥剂或包装失效，或者产品不符合以上有效储存条件，需拆包后进行烘烤，烘烤条件：60±5°C 大于 24 小时。

If the package is flatulence or damaged, please notify the sales staff to assist. 如果包装胀气或者破损，请及时通知销售人员处理。

(9) Similar to most Solid state devices; LEDs are sensitive to Electro-Static Discharge (ESD) and Electrical Over Stress (EOS). 像其他的半导体电子器件一样，LED 对静电过流击穿非常敏感，需要做好防护。

(10) Other points for attention, please refer to our relevant information. 其它注意事项请参照瑞丰相关资料。





Declare 申明

This specification is written both in English and in Chinese and the latter is formal.

产品规格书以中英文方式书写，若有冲突以中文版本为准。

